

## FIRING PIN DISASSEMBLY

- Use the slide to assist you in disassembling the firing pin assembly. Install the firing pin assembly upside down into the firing pin channel cut and turn the lug to one side. This will secure the assembly and assist you in removing the spring cups and firing pin spring. (# 39)

### Caution!

Always wear safety glasses.



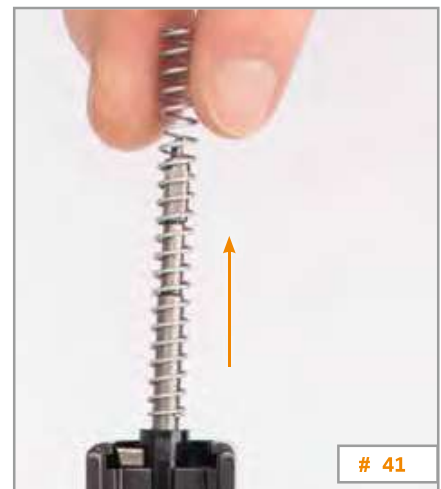
- With the firing pin assembly reversed and installed in the firing pin channel cut and with the lug turned to one side, grasp the firing pin spring just below the spring cups. Using your thumb and forefinger, pull downwards on the spring as far as possible to allow the spring cups to fall clear. If they do not release, pull them away with your other hand. (# 40)

### Caution!

Be sure to keep control of the firing pin spring. Do not allow it to release prematurely as that can cause the spring and/or spring cups to fly off causing injury or loss of parts.



- Gradually release tension on the firing pin spring.
- Take the spring off the firing pin. (# 41)
- Remove the firing pin spacer sleeve.





Components of the firing pin assembly. (# 42)

## X. Slide Reassembly



### FIRING PIN REASSEMBLY

- Use the slide to assist you in reassembling the firing pin assembly. Install the firing pin assembly upside down into the firing pin channel cut and turn the lug to one side. This will secure the assembly and assist you in replacing the spring cups and firing pin spring. (# 43)

#### Caution!

Always wear safety glasses.



- While continuing to hold the firing pin spring down, install the spring cups by placing them on either side of the round part of the firing pin so that they form a circle with the wide part at the top, and then release your grip on the firing pin spring allowing it to move upward and hold the spring cups in place. (# 44)

#### Caution!

Be sure to keep control of the firing pin spring. Do not allow it to release prematurely as that can cause the spring and/or spring cups to fly off causing injury or loss of parts.

- Make sure the spring cups and spring are replaced correctly (# 45) and that the end of the spring coil is not in the gap between the spring cups (# 46). If necessary turn the spring to allow correct closure of the spring cups.



## FIRING PIN SAFETY REPLACEMENT

- Ensure the firing pin safety and spring are connected and replace the safety (spring down) into its receptacle. Press down on the safety to check proper spring function. Firing pin safety must be under tension. (# 47)



- Please ensure the firing pin safety is oriented as shown with the straight side parallel with the slide and the oval/rounded side next to the stripper/feed rail. (# 48/49)

